



# HSW-HTF60E-Batch

exact | reliable | flexible

## Advantages

- To dispense exactly the required amount
- Very reliable operation
- Easy to use via color screen menus
- Registration of all dispensing data in a batch log
- Dispensing of multiple components
- Can be integrated into process control systems

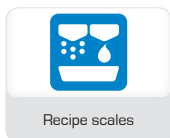
# The control of recipes

The HSW-HTF60E-Batch is a unit to control dispensing both automatically and manually for batches of solids or liquids. Dispensing is recipe-controlled Manufacturing and process specifications can be easily, reliably and quickly implemented as automated recipes. The dispensing

control system provides all of the feature required to conform to the ISO 9001 standard. In automatic mode, the software can be connected to a process control system or to a PLC with a higher level file management system and process control.

## Characteristics

- Recipe file with max. 100 recipes and max. 2000 recipe lines
- Raw material file with 100 raw material entries
- 1 to 2 scales can be controlled
- Up to 31 raw materials can be dispensed via valves, dispensing worm drives or rotary feeders in the coarse or fine flow.
- The production quantity is recorded for every recipe
- Can be connected to higher level HSW-PC-Batch
- Each line of a recipe can contain the following functions:
  - Automatic and manual dispensing
  - Dispensing from containers
  - Emptying scales
  - Scales null check, tare check
  - Acknowledge fixed value
  - Read/write data words (PLC)
  - Text display with acknowledgement
  - Synchronizing step
  - Time specification
  - Control of mixers, heating, container conveying systems etc.



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We reserve the right to make changes.